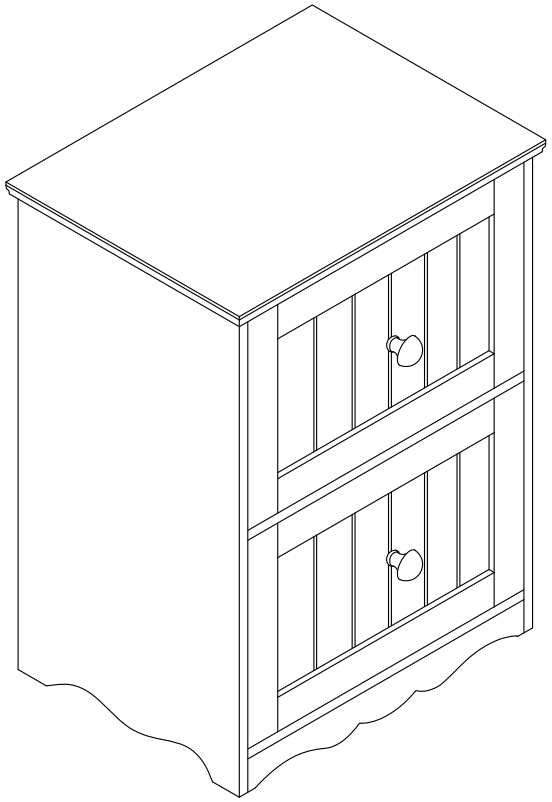
HOME
DECORATORS
C O L L E C T I O N

HDC# 08042 MFG# TW-18405IY
SOUTHPORT FILE CABINET 2 DRW

ASSEMBLY INSTRUCTIONS

Note: Before assembly, please be sure to work on a soft, flat surface to avoid any damage to the finish.

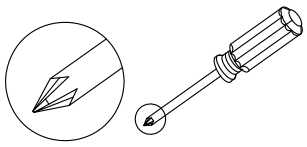
Made In China



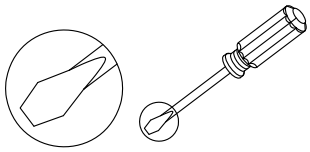
BEFORE ASSEMBLY

IMPORTANT NOTE: READ CAREFULLY BEFORE ASSEMBLY TO PREVENT DAMAGE TO PARTS. Following instruction listed below in the proper sequence as numbered to assure fast, easy and correct assembly.

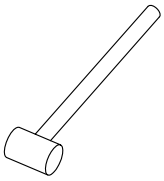
ASSEMBLY TOOLS REQUIRED



"+"Screw driver



"-"Screw driver

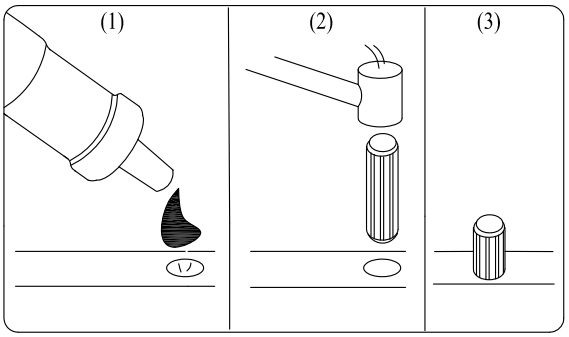


Rubber Mallet

Electric drill

WOODEN DOWEL INSTALLATION PROCEDURE

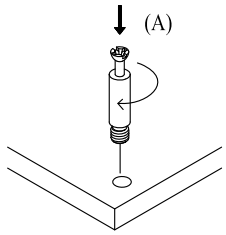
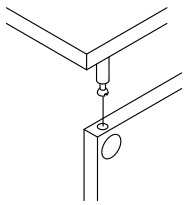
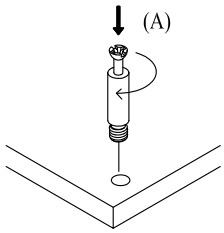
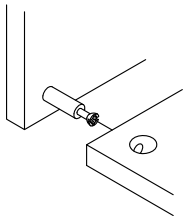
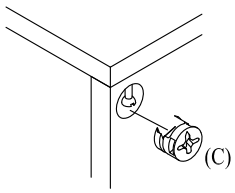
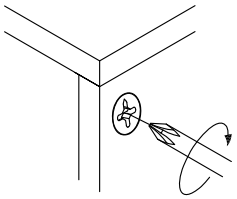
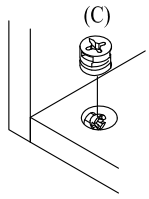
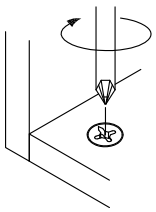
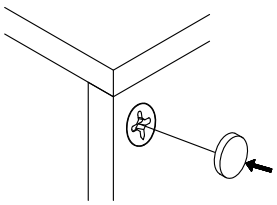
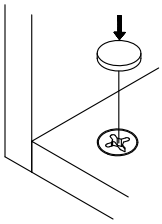
(1) FILL HOLE 1/4 FULL OF GLUE.
(2) GENTLY TAP DOWEL INTO HOLE
WITH RUBBER MALLET OR USE HAND
PRESS IN.
DO NOT USE HAMMER
(3) WIPE AWAY EXCESS GLUE.



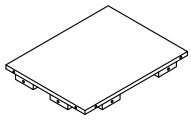
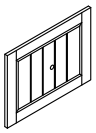
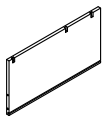
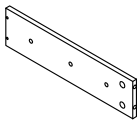
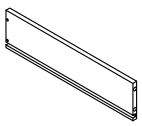
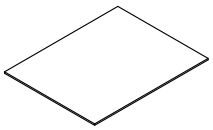
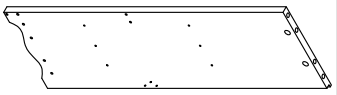
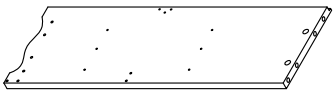
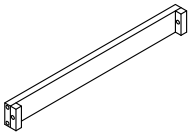
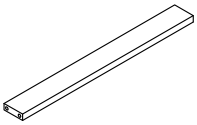
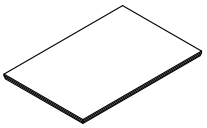
HIDDEN CONNECTOR ASSEMBLY TECHNIQUES FOR LOCK NUT & LOCK PIN

1 SET INCLUDES: (C) CAM-LOCK 1PC. (A) CAM BOLT 1PC.
TOOL NEEDED: ″+″ SCREW DRIVER
STEP 1: SCREW CAM BOLT (A) ONTO PRE-SET PLASTIC NUT ON PANEL. USE A ″+″ SCREW-DRIVER FOR TIGHTENING. ATTENTION: DO NOT OVER TIGHTEN THE CAM BOLT (A).
STEP 2: ATTACH BOTH PANELS, MAKE SURE YOU HAVE INSERTED THE CAM BOLT TO THE VERY DEPTH OF THE HOLE WITH RUBBER MALLET GENTLY, CAUTION: DO NOT USE HAMMER. THEN INSERT CAM-LOCK (C) INTO PRE-DRILLED HOLE ON PANEL, MAKE SURE THE ARROW ON CAM-LOCK (C) SET IN PANEL POINT TOWARD THE HOLE INTO WHICH THE CAM BOLT (A) HAS BEEN INSERTED AND INSERTED THE CAM-LOCK (C) TO THE VERY DEPTH OF THE HOLE.
STEP 3: ROTATE THE CAM-LOCK (C) CLOCKWISE TO SECURE CAM BOLT (A) BY TIGHTENING WITH A ″+″ SCREWDRIVER.

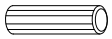
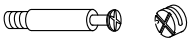
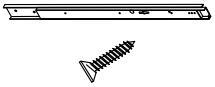
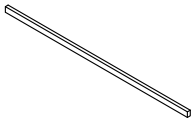
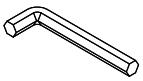
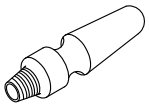
DETAIL STEP PLEASE SEE THE BELOW PICTURE.

VERTICAL CONNECTION		HORIZONTAL CONNECTION	
(1) 	(2) 	(1) 	(2) 
(3) 	(4) 	(3) 	(4) 
(5) 		(5) 	

PARTS LIST

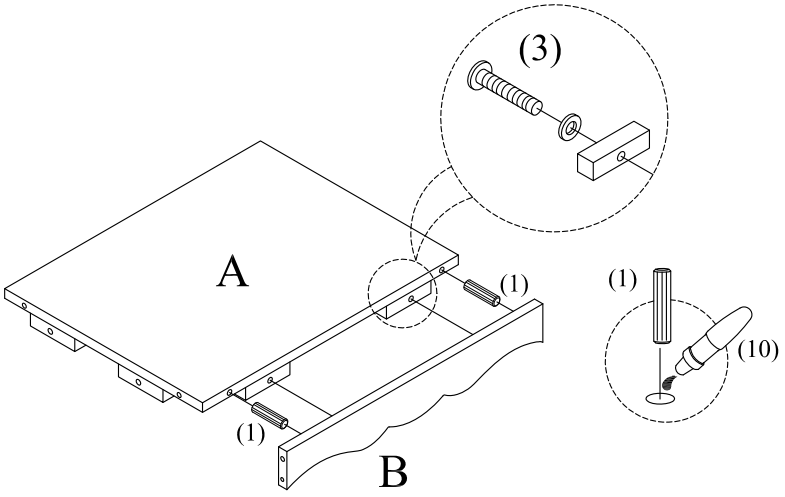
BOTTOM PANEL 1 PC  A	ACROSS PANEL 1 PC B	DRAWER FRONT PANEL 2 PCS  C	DRAWER BACK PANEL 2 PCS  D
DRAWER LEFT SIDE PANEL 2 PCS  E	DRAWER RIGHT SIDE PANEL 2 PCS  F	DRAWER BOTTOM PANEL 2 PCS  G	LEFT SIDE PANEL 1 PC  H
RIGHT SIDE PANEL 1 PC  I	BACK ACROSS PANEL 1 PC  J	FRONT ACROSS PANEL 1 PC  K	TOP PANEL 1 PC  L
BACK PANEL 1 PC M			

HARDWARE LIST

WOOD DOWEL 20 PCS  (1)	CAM BOLT CAM-LOCK 14 SETS  (2)	ROUND HEAD BOLT FLAT WASHER 8 SETS (3)	KNOB ROUND HEAD BOLT 2 SETS (4)
FLAT HEAD SCREW 8 PCS (5)	SLIDE FLAT HEAD SCREW 4 SETS  (6)	ALUMINUM BAR 4 PCS  (7)	ROUND HEAD SCREW 20 PCS (8)
ALLEN KEY 1 PC  (9)	GLUE 1 PC  (10)		

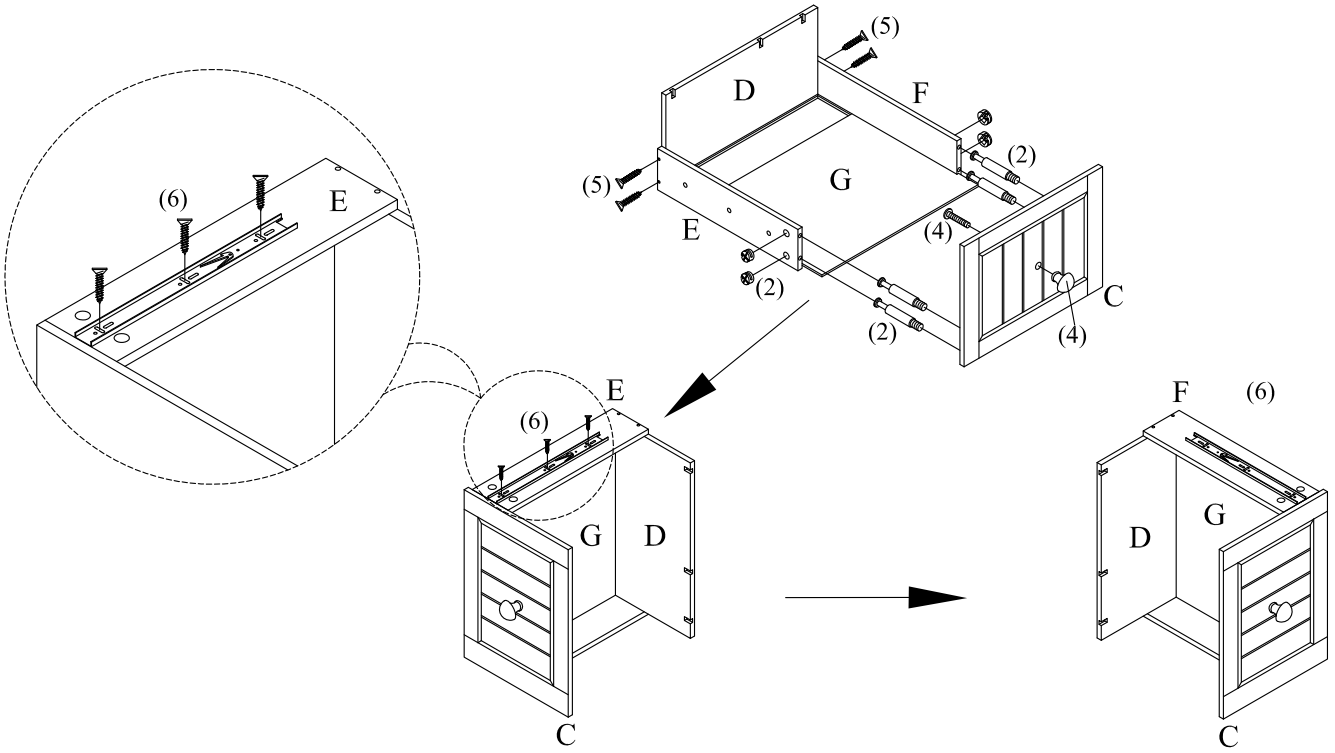
STEP 1: ASSEMBLE ACROSS PANEL (B) ON BOTTOM PANEL (A)

- FILL RELEVANT HOLES OF BOTTOM PANEL (A) 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE ROUND BOLT & FLAT WASHER (3) TO ATTACH ACROSS PANEL (B) AND BOTTOM PANEL (A) TOGETHER BY ALLEN KEY (9).



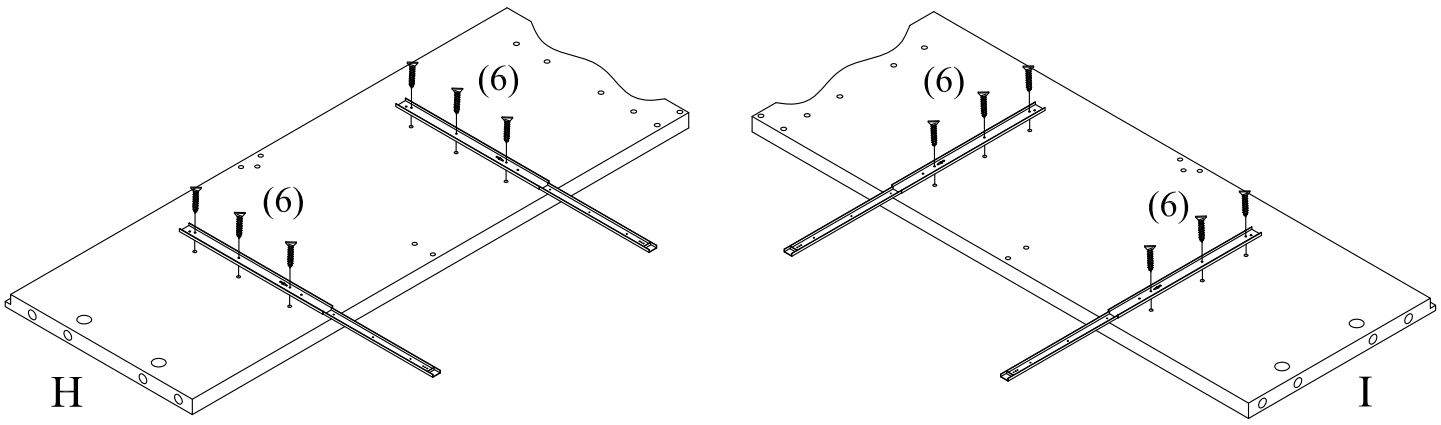
STEP 2: ASSEMBLE DRAWER

- USE SCREW (5) TO ATTACH SIDE PANEL (E & F) AND BACK PANEL (D) TOGETHER.
- INSERT THE DRAWER BOTTOM PANEL (G) INTO SLOTS IN SIDE PANEL (E & F).
- USE CAM-BLOT & CAM-LOCK (2) TO FIX DRAWER SIDE PANEL (E & F) AND DRAWER FRONT PANEL (C).
- USE ROUND BOLT (4) TO ATTACH KNOB (4) ONTO DRAWER FRONT PANEL (C).
- USE FLAT SCREW (6) TO ASSEMBLE THE SLIDE (6) ONTO DRAWER SIDE PANEL (E & F).



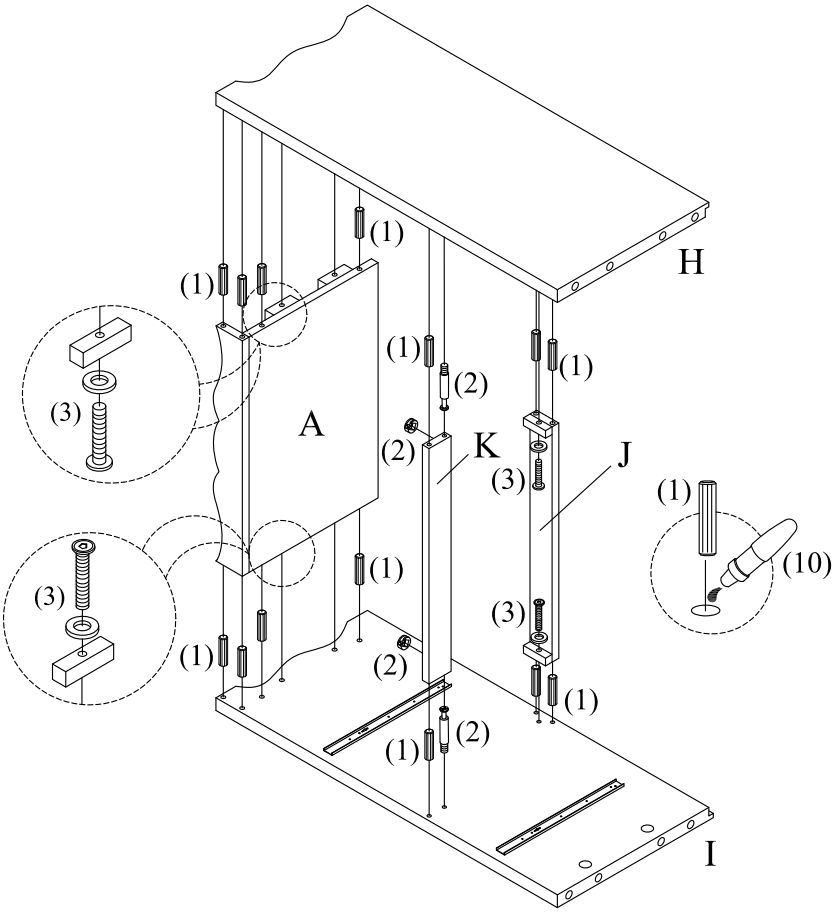
STEP 3: ASSEMBLE SLIDE (6)

- USE FLAT SCREW (6) TO ATTACH SLIDE (6) ONTO SIDE PANEL (H & I).



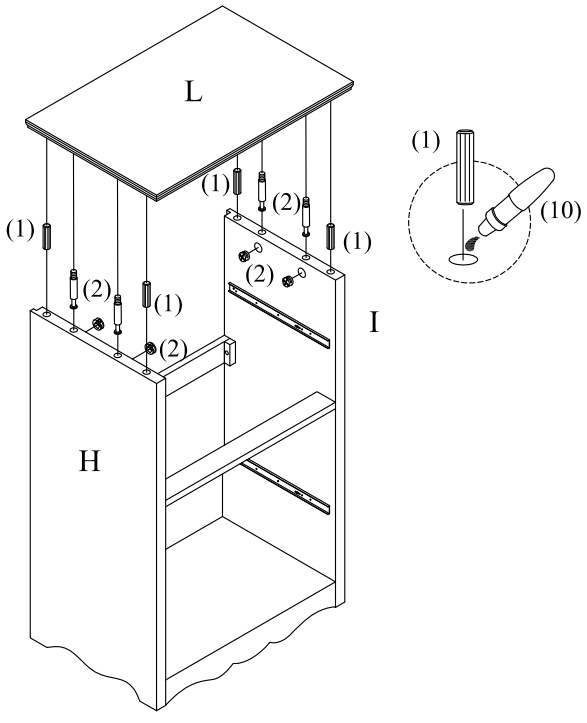
STEP 4: ASSEMBLE SIDE PANEL (H & I) AND BOTTOM PANEL (A)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) AND ROUND BOLT & FLAT WASHER (3) TO ASSEMBLE SIDE PANEL (H & I) AND ACROSS PANEL (J & K) ALSO BOTTOM PANEL (A) TOGETHER.



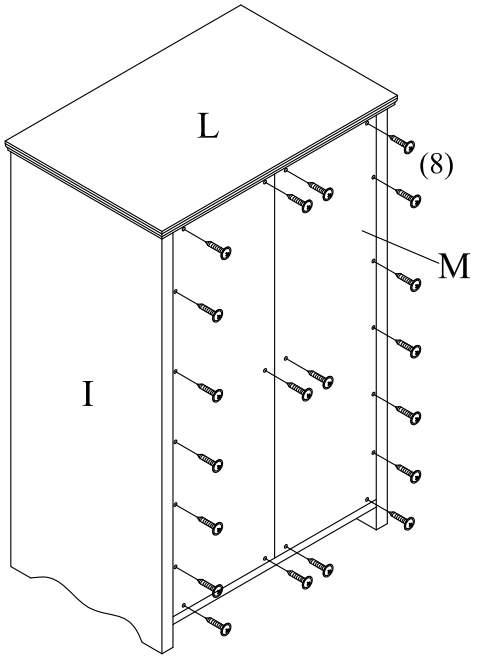
STEP 5: ASSEMBLE TOP PANEL (L)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) TO ASSEMBLE SIDE PANEL (H & I) AND TOP PANEL (L).



STEP 6: ASSEMBLE BACK PANEL (M)

• USE ROUND HEAD SCREW (8) TO ATTACH BACK PANEL (M) ON THE BACK OF PRE-ASSEMBLED UNIT.



NOTE:BEFORE YOU ASSEMBLE BACK PANEL, PLEASE MAKE SURE THE 2 SIDE PANELS HAVE EVEN GAP BETWEEN THEM. IF UNEVEN, SHIFT THE SIDE PANELS EVENLY SPACED,THEN ATTACH BACK PANEL.

STEP 7: PLACE DRAWER

• PULL OUT THE SLIDE INSIDE THE SIDE PANELS OF THE PRE-ASSEMBED UNIT PROPERLY, HAVE 2 DRAWERS TO MATCH SLIDE AND THEN SLID THEM INTO THE PRODUCT BODY GENTLY.

• PUT THE 2 ALUMINUM BARS (7) INTO THE SLOTS INSIDE EACH DRAWER.